



## PKR ANV – ANVIL Premium twist pen kit – Fitting & assembly Guide

To complete the Prokraft premium ANVIL pen kit you will require the following:

Suitable blank 81mm long + extra for trimming  
9.5mm drill bit  
Bushing set (ANV BSH)  
Glue & finishing products



1] Using a medium grit abrasive paper roughen the surface of the brass pen tube and glue into your chosen blank, trim to the length of the brass tube.

2] The blank can be mounted between centres (dead centre at headstock live centre at tailstock) or on a standard pen mandrel between the 2 bushings.

3] Turn and finish / polish the pen blank as required

## ASSEMBLY:

4] Screw the nib section to the nib connector (this reduces the risk of damaging the thread)

5] screw the mechanism to the rear of the nib connector

6] Place the pocket clip over the finial and press both parts in the rear of you completed blank

7] Take your completed blank section and press onto the nib/nib connector & mechanism assembly

8] NOTE: the front of the tube section revolves around the nib section when operating the mechanism in use it **MUST NOT BE GLUED**

9] Once all the parts are located correctly unscrew the nib section, insert the refill & spring until it locates correctly in the mechanism and re-screw the nib section.

Your pen is now complete and ready to use, you will note the operation of the kit is that it twists at the nib end to operate.

To replace an empty refill repeat step 9, most Parker style refills will fit this kit.